



Dart Aerospace Ltd.
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C10-3
Job Sheet 180041



Part No: C10-3

Job Qty: 10 ea

Part Name: Load Beam Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 6/29/18

Type: Stock

Description:

Note: DWG C10-3 Rev A IPP Rev. A 18.04.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/29/18	0.00	0.00	Start Up Small Fab-2		Smb
110	Small Fab	10 pcs		6/29/18	0.00	1.00	Small Fab-3		DAS mb
120	QC	10 pcs		6/29/18	0.00	0.00	QC5		38
130	Packaging	10 pcs		6/29/18	0.00	0.00	Packaging3-1		SP18-7-3
140	QC21-SA	10 Ea		6/29/18	0.00	0.00	QC21		21 JUL 04 2018

Part Op 110 - 1- CUT TO SIZE AND CHAMFER AS PER DWG ***Hole in center no longer required see engineering for sign off***
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K717	Polyurethane Rod 1-1/4 DIA. 80A (Hard)	1.0100 ft (.101 ea)	90-Start up Operation	5048067

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K717	1	6	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 8:26 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____	 Container No: S085088 Part: C10-3 Job No: 180041 Serial No/Batch: S085088 Revision: A Inspector: _____ Exp Date: _____ Instructions: _____ Date: 08/29/18	AGAINST DEPARTMENT/PROCESS ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes			
☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
☐ OTHER : _____			